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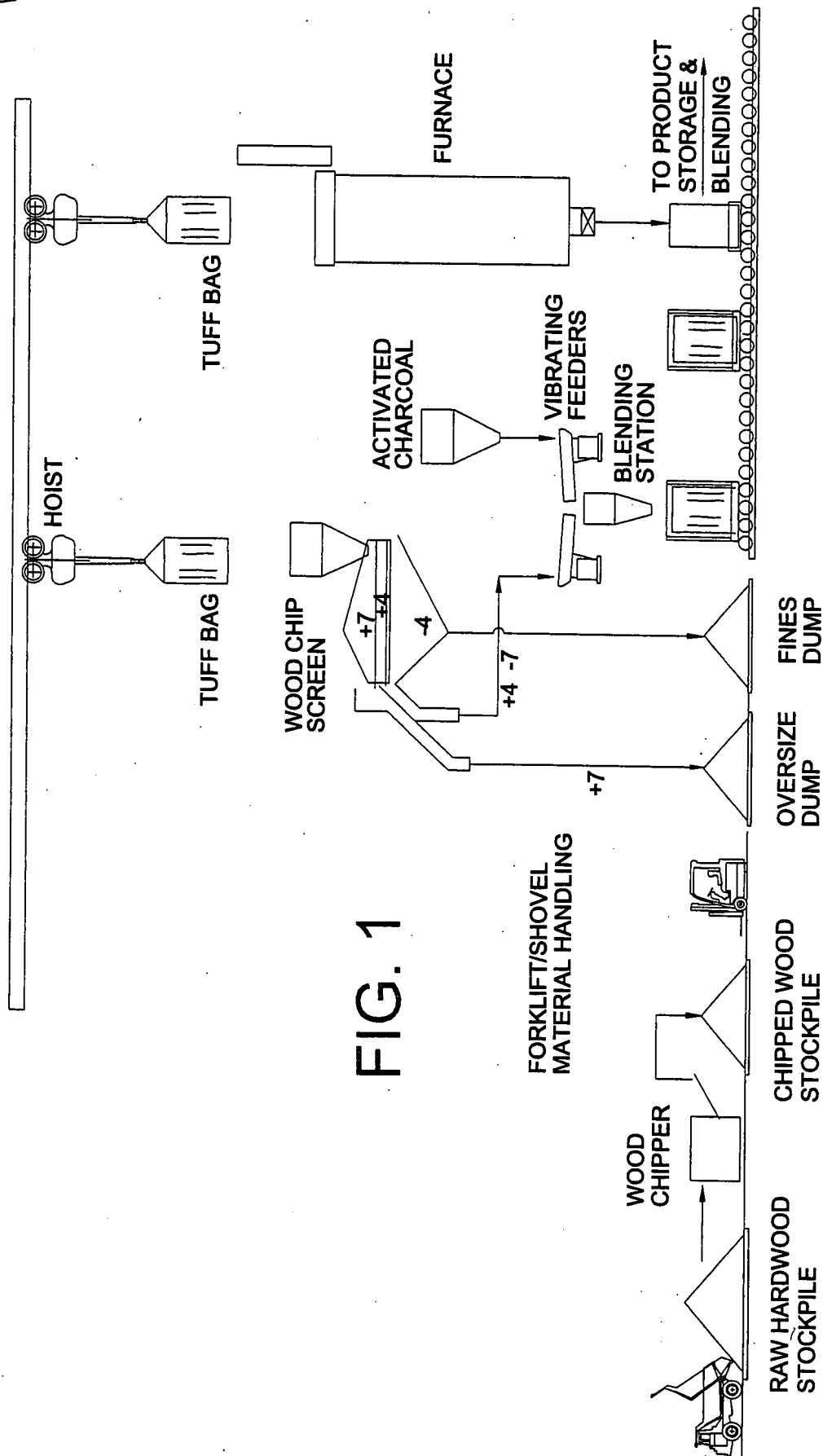


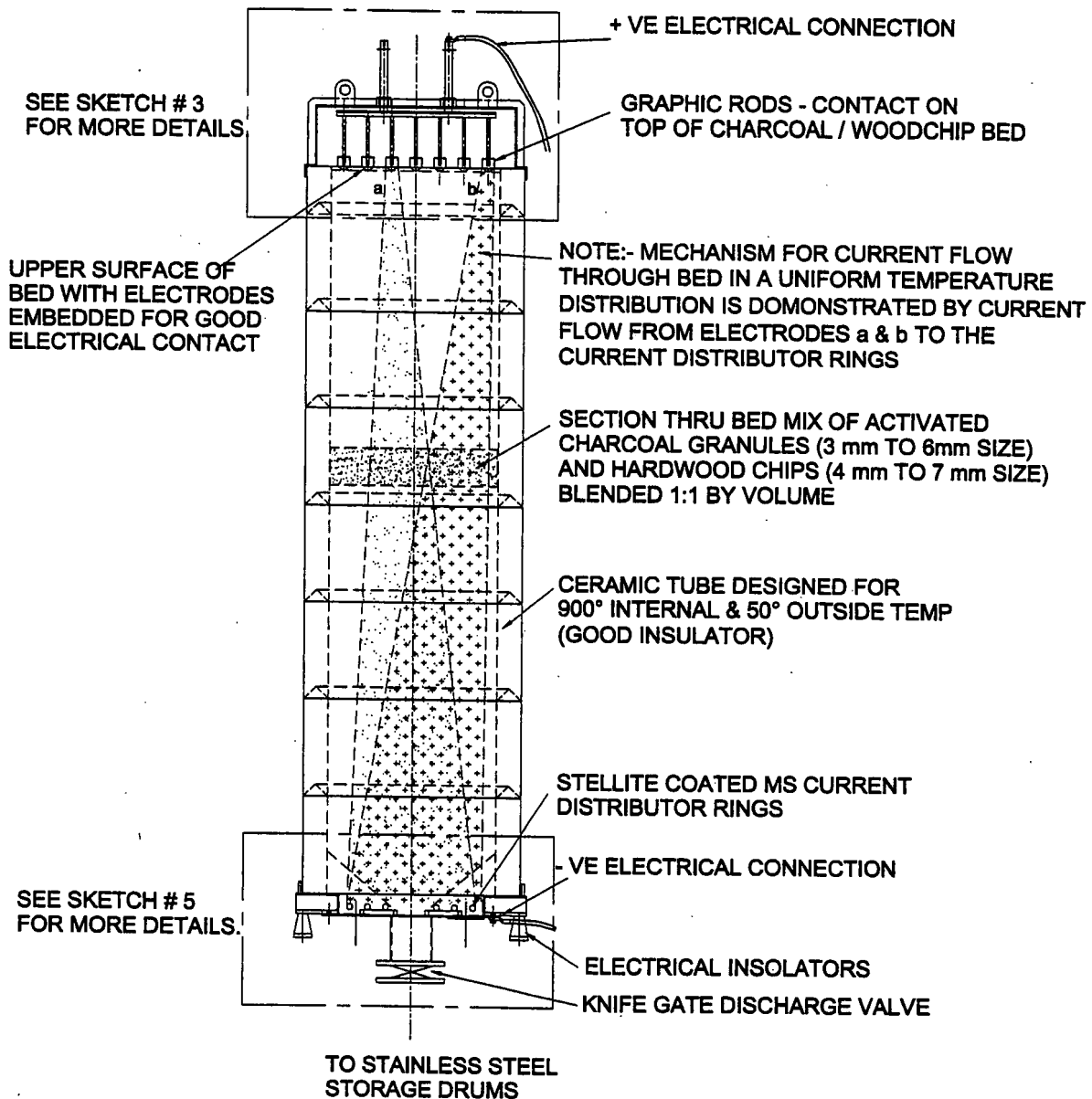
FIG. 1

FLOW DIAGRAM FOR MANUFACTURE OF CHARCOAL FROM HARDWOODS

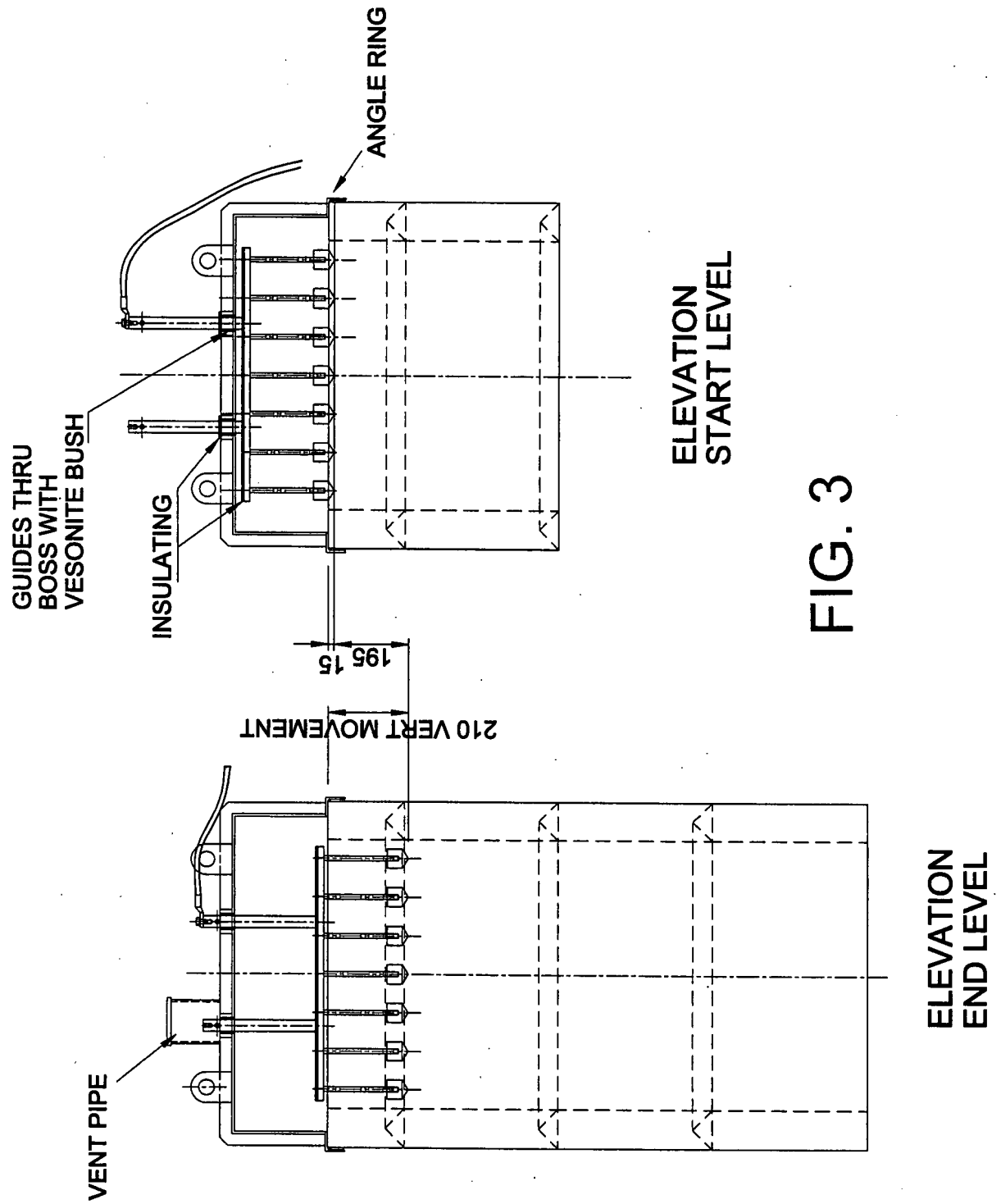
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SECTIONAL ELEVATION OF ACI
CHARCOAL ACTIVATION FURNACE

FIG. 2



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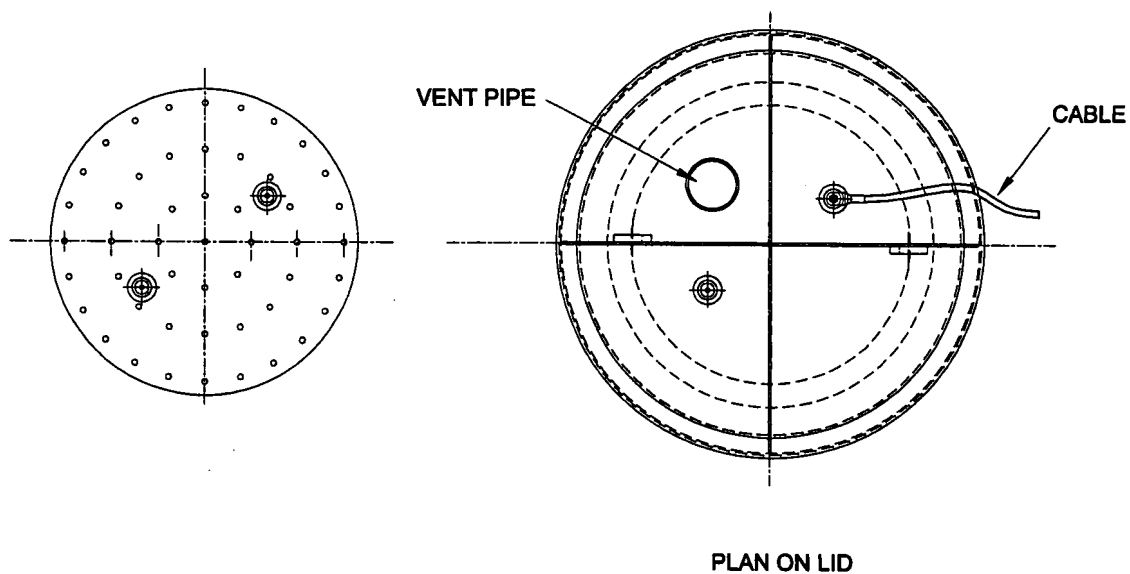


FIG. 4

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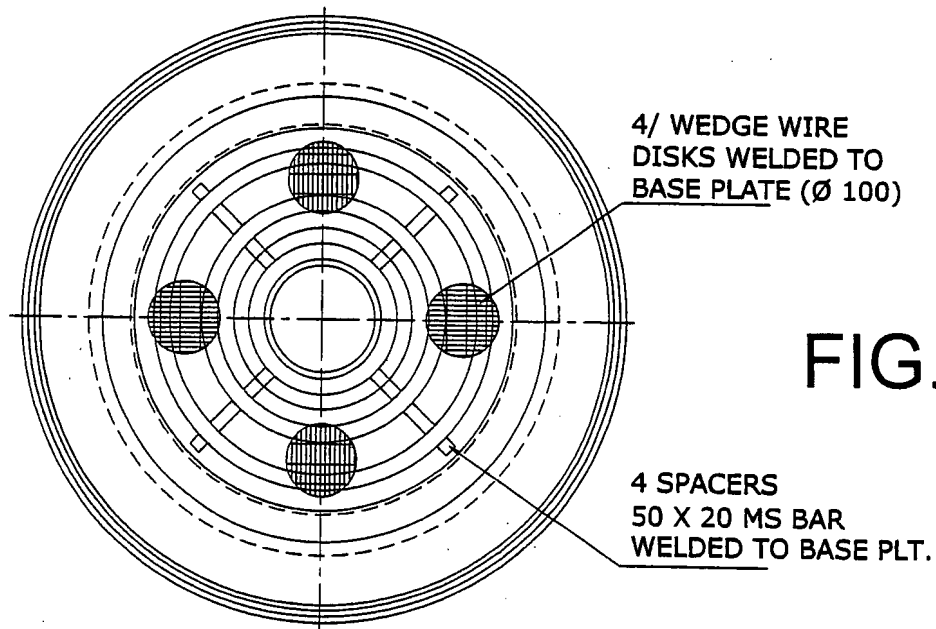
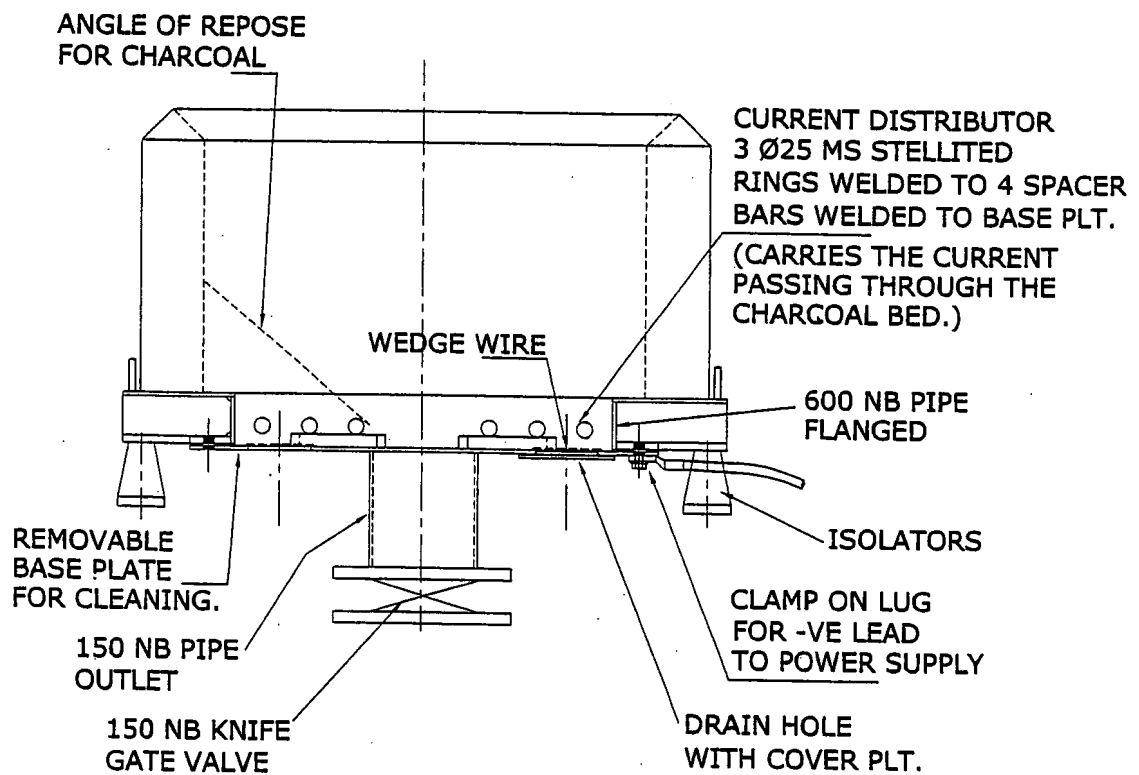


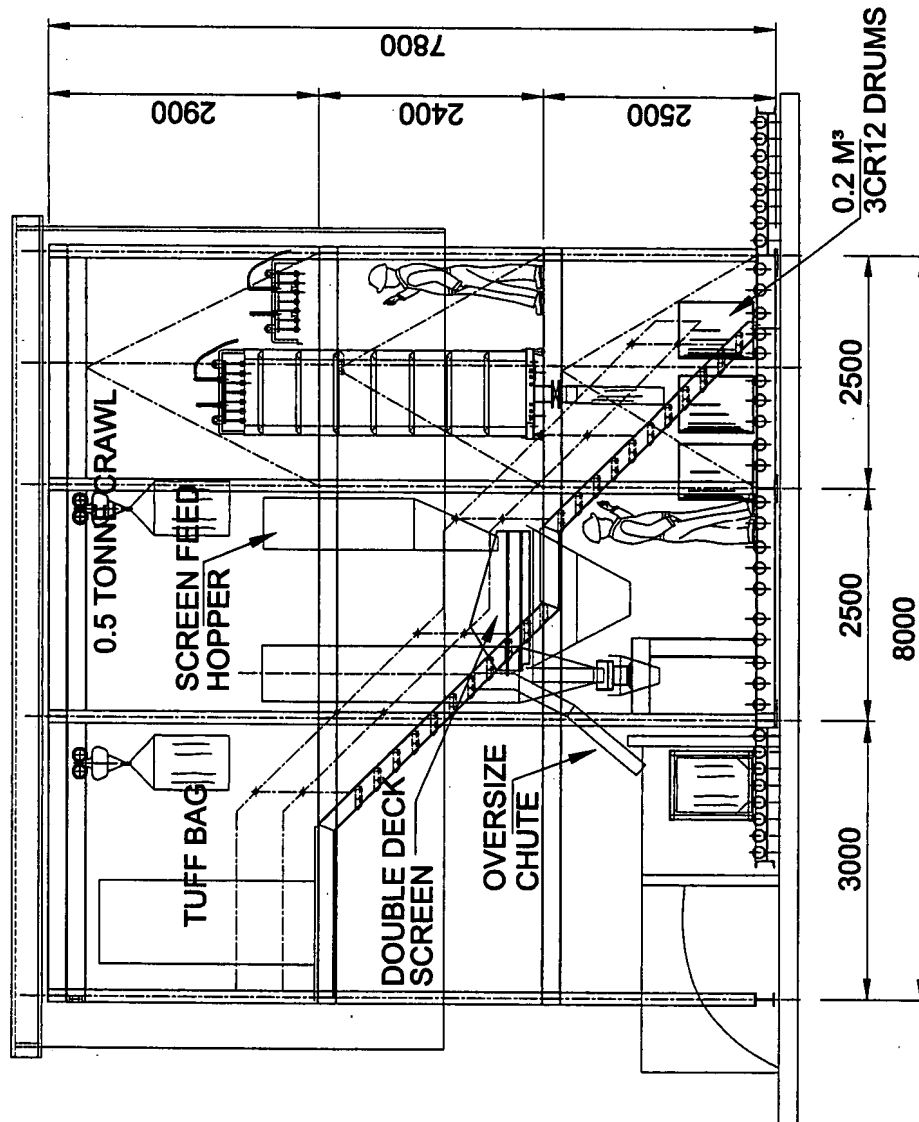
FIG. 5

PLAN



SECTION THRU BOTTOM OF FURNACE

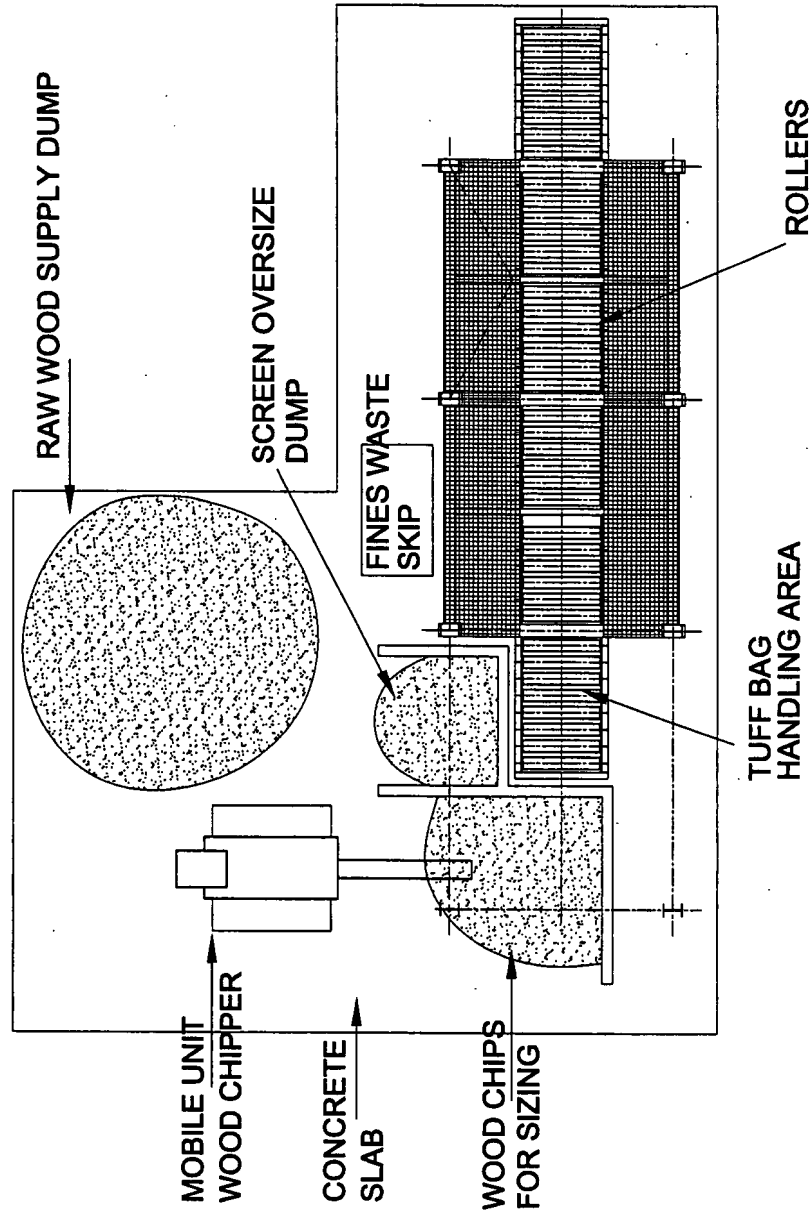
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ELEVATION

FIG. 6

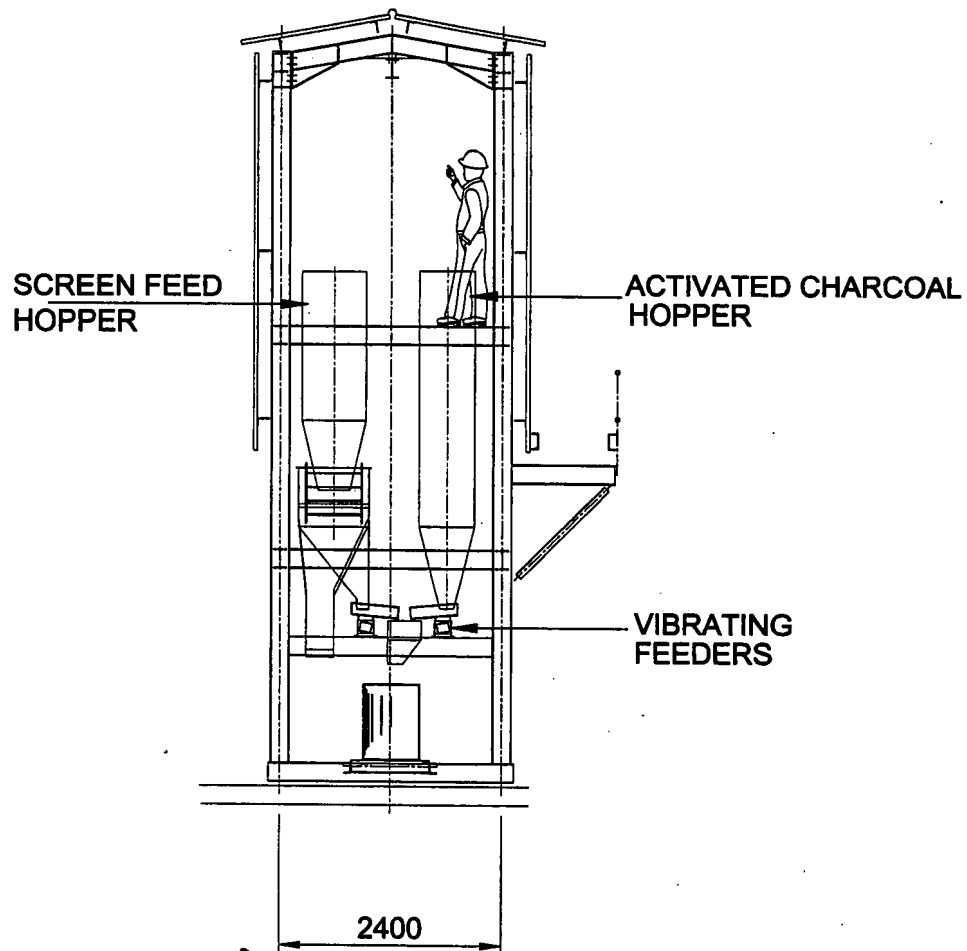
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GROUND FLOOR PLAN

FIG. 7

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SECTION THRU

FIG. 8